

PAINTCO INTERNAL LACQUER PIGMENTED 2315

DESCRIPTION

- Paintco Internal Lacquer Pigmented provide protection to tin plates and steel drums and exhibits high chemical and solvent resistance (Especially MEK). The cured film is highly flexible and possesses good deep drawing, anti-corrosive properties.

PHYSICAL DATA :-

| | | |
|----------------------------|---|------------------------------------|
| High temperature stability | : | Excellent |
| Colour | : | Buff |
| Appearance | : | Opaque |
| Specific gravity | : | Approx. 1.16 ± 0.02 |
| Supply of visc. at 30° C | : | 100 ± 5 sec. ford cup B4 |
| Gloss @60° G U | : | Min 90 |
| Stoving cycle | : | 185°C / 20mints. Peak temperature. |
| Solid content | : | Approx. 50% |
| Wet film weight | : | 15 gm/m ² |
| Flash point | : | 26 °C |

APPLICATION DATA

| | | |
|-----------------------|---|---|
| Application method: | : | Roller coating machine and Suitable for using spray (airless or air assisted). The lacquer may be used single or double coating |
| Type of thinner | : | Internal Lacquer thinner |
| Percentage of thinner | : | 5 % depending on the machine condition. |

REMARKS

- Paintco Internal Lacquer Pigmented is based on organic chemicals hence all possible precautions must be taken during handling. However the coating after proper cure is non-toxic and can be used for food packaging. Application viscosity may be adjusted to suit machine speed and oven conditions. The stoving schedule is very critical to achieve proper cure and resistance properties. It is recommended that product resistance should be determined before carrying out production runs.
- Paintco Internal Lacquer Pigmented is absolutely non-toxic and does not contaminate or taint food stuff.